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## <u>Abstract</u>

Glasses are disclosed which are used to produce substrates in flat panel display devices. The glasses exhibit a density less than about 2.45 gm/cm<sup>3</sup> and a liquidus viscosity greater than about 200,000 poises, the glass consisting essentially of the following composition, expressed in terms of mol percent on an oxide basis: 65-75 SiO<sub>2</sub>, 7-13 Al<sub>2</sub>O<sub>3</sub>, 5-15 B<sub>2</sub>O<sub>3</sub>, 0-3 MgO, 5-15 CaO, 0-5 SrO, and essentially free of BaO. The glasses also exhibit a strain point exceeding 650 °C.